Attorney's	Docket No	. 9519.18207
71		

	(OR		COMBINED DEC DESIGN, NATIO		F PCT, SUP			NAL,
As a be	elow nar	med inve	ntor, I hereby ded	clare that:				
			T	YPE OF DEC	LARATION	l		
This de	claratio	n is of th	e following type:	(check one ap	plicable iten	n below)		
	[X] o	riginal						
	[] de	esign						
	[] su	ipplemen	ital					
NOTE:			for an International A item; check appropria	• -		al, continuation	or continuation	n-in-part application
	[] na	ational sta	age of PCT					
NOTE:	If one of CIP.	the followin	ng 3 items apply then	complete and also a	attach ADDED	PAGES FOR D	DIVISIONAL, C	ONTINUATION OR
	[] di	visional						
	[] cc	ontinuatio	n					
	[] co	ontinuatio	n-in-part (CIP)					
			INVE	NTORSHIP ID	ENTIFICA	TION		
WARNIN	IG:		entors are each not ti aims at the time the l					ng the ownership of
origina names	l, first ar	nd sole in ed below	ce address and c ventor (if only one v) of the subject	e name is listed	below) or an	original, fire	st and joint i	nventor (if plural
				TITLE OF IN	VENTION			
<u>Unitary</u>	Double	Walled	Container and Me	ethod for Makin	g			
			SPEC	IFICATION ID	ENTIFICA	TION		
the spe	cificatio	on of which	ch: <i>(complete (a)</i>), (b) or (c))				
	(a)	[X]	is attached here	eto.				
	(b)	[]	was filed on	as [X	[] Serial No.			
			or [] Express I	Mail No., as Se	rial No. not y	et known _		
			and was amend	ded on			(if application	able).
NOTE:	date by or, in the	being referi e case of a	after the original papered to in the declaration supplemental declaration or claims. See 31	on. Accordingly, the ration, are those am	amendments in	nvolved are tho	se filed with the	e application papers
	(c)	[]	was described a		PCT Internat a _ (if any).	tional Applic Ind as amen	ation No ded under f	PCT Article 19 on

ACKNOWLEDGMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37, Code of Federal Regulations, § 1.56

(also check the following item, if desired)

[] In compliance with this duty there is attached an information disclosure statement in accordance with 37 CFR 1.98.

PRIORITY CLAIM (35 U.S.C. § 119)

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed.

(complete (d) or (e))

- (d) [X] no such applications have been filed.
- (e) [] such applications have been filed as follows.

NOTE: Where item (c) is entered above and the International Application which designated the U.S. itself claimed priority check item (e), enter the details below and make the priority claim.

A. PRIOR FOREIGN/PCT APPLICATION(S) FILED WITHIN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS APPLICATION AND ANY PRIORITY CLAIMS UNDER 35 U.S.C. S 119

COUNTRY (OR INDICATE IF PCT)	APPLICATION NUM- BER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 37 USC 119	
			[]YES	NO[]
			[]YES	NO[]
			[]YES	NO[]
			[]YES	NO[]
			[]YES	NO[]

ALL FOREIGN APPLICATION(S), IF ANY FILED MORE THAN 12 MONTHS (6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION

NOTE: If the application filed more than 12 months from the filing date of this application is a PCT filing forming the basis for this

application filed more than 12 months from the filing date of this application is a PCT filing forming the basis for this application entering the United States as (1) the national stage, or (2) a continuation, divisional, or continuation-in-part, then also complete ADDED PAGES TO COMBINED DECLARATION AND POWER OF ATTORNEY FOR DIVISIONAL, CONTINUATION OR CIP APPLICATION for benefit of the prior U.S. or PCT application(s) under 35 U.S.C. S 120.

POWER OF ATTORNEY

I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

Daniel D. Ryan (29,243) John M. Manion (38,957) Arnold J. Ericsen (16,879) Patricia A. Limbach (50,295) Joseph A. Kromholz (34,204) Daniel R. Johnson (46,204) Laura A. Dable (46,436)

(check the following item, if applicable)

[] Attached as part of this declaration and power of attorney is the authorization of the above-named attorney(s) to accept and follow instructions from my representative(s).

SEND CORRESPONDENCE TO

DIRECT TELEPHONE CALLS TO:

Daniel R. Johnson RYAN KROMHOLZ & MANION, S.C. Post Office Box 26618 Milwaukee, Wisconsin 53226-0618



26308
PATENT TRADEMARK OFFICE

Daniel R. Johnson PHONE CALLS (262) 783 - 1300

DECLARATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

SIGNATURE(S)

NOTE: Carefully indicate the family (or last) name as it should appear on the filing receipt and all other documents.

Full name of sole or first inve	ntor	
Timothy	1. 1. 1	Hinchey
(GIVEN NAME)	MIDDLE INDIAL OR NAMEL	FAMILY (OR LAST NAME)
Inventor's signature	wo The / Yoursell	
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(GIVEN NAME)	(MIDDLE INITIAL OR NAME)	FAMILY (OR LAST NAME)
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Inventor's signature	·	PAIVILT (OR LAST NAIVIE)
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Residence (City State/Count	ry)	
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•		
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(GIVEN NAME)	(MIDDLE INITIAL OR NAME)	FAMILY (OR LAST NAME)
Inventor's signature		
Date	Country of Citizenship	
	ry)	
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Full name of fifth joint invento	r. if anv	
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(GIVEN NAME)	(MIDDLE INITIAL OR NAME)	FAMILY (OR LAST NAME)
Inventor's signature	·	
Date	Country of Citizenship	
	ry)	
Post Office Address		

CHECK PROPER BOX(ES) FOR ANY OF THE FOLLOWING ADDED PAGE(S) WHICH FORM A PART OF THIS DECLARATION

{	}	Signature for sixth and subsequent joint inventors. Number of pages added
		* * *
[]	Signature by administrator(trix), executor(trix) or legal representative for deceased or incapacitated inventor.
		* * *
{	1	Signature for inventor who refuses to sign or cannot be reached by person authorized under 37 CFR 1.47.
		* * *
[]	Two (2) Added pages to combined declaration and power of attorney for US Priority Claim
		* * *
[]	Authorization of attorney(s) to accept and follow instructions from representative
		* * *
		(If no further pages form a part of this declaration then end this declaration with this page and check the following item:)
		(X) This declaration ends with this page